

APPLICATION INSTRUCTIONS

1. TOOLS NEEDED:

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|--|--------------------|
| ✓ Ruler or Yard Stick (For Straight Lines) | ✓ Plastic Squeegee |
| ✓ Wax or Grease Pencil (For Drawing Lines) | ✓ Scissors |
| ✓ 2 or 3 Drops of Dishwashing Detergent in 1 qt. of Water. | ✓ Masking Tape |
| ✓ 1 qt. Spray Bottle (Filled with Water & 2-3 Drops of Liquid Detergent) | |

2. SURFACE PREPARATIONS:

All Surfaces must be considered Dirty and should be cleaned prior to application. For Glass or Metal Surfaces, Isopropyl Alcohol or Soap & Water may be used. Dry with a Lint-Free cloth.

**** FRESHLY PAINTED SURFACES MUST ALLOW 1 WEEK PRIOR TO APPLICATION.**

3. TEMPERATURE REQUIREMENTS:

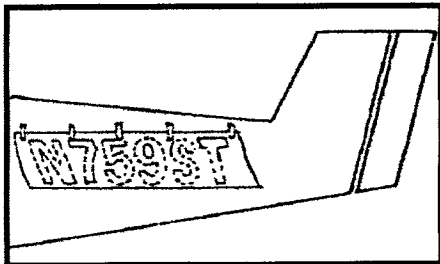
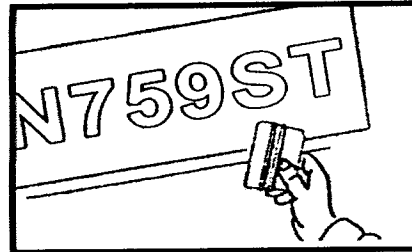
Air and Application Surface Temperatures must be above 40° F for GSP 220 Scotchcal Products (Regular Vinyl) and 55° F for GSP 280 Scotchlite Products (Reflective Vinyl).

Helpful Hints: Your Letters/Numbers will arrive to you in a Pre-Spaced Single Strip. They will have a tape covering them, referred to as the "CARRIER TAPE", which holds all the numbers and letters together for you to apply them. The bottom sheet that the letters are on is referred to as the "BACKING SHEET".

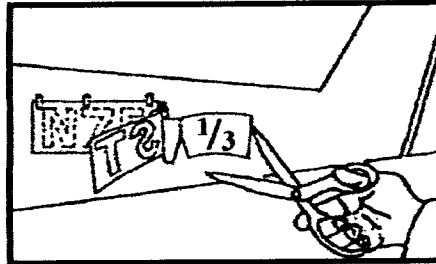
NOTE: Never allow the Backing Sheet to get wet!!!

4. APPLYING DECALS:

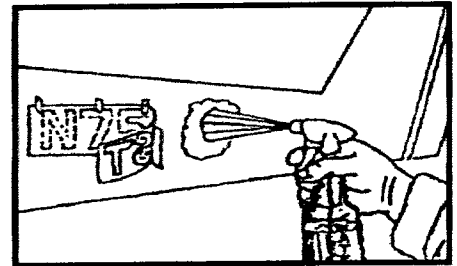
PRECAUTION: PLACE MATERIAL ONTO A FLAT, SMOOTH SURFACE AND SQUEEGEE THE TAPE BACK ONTO THE VINYL BEFORE BEGINNING THE APPLICATION PROCESS OUTLINED BELOW.



#1 Measure and mark the area where decals are to be applied. Tape entire Letters/Numbers or Logos in exact place as shown above, before removing backing paper

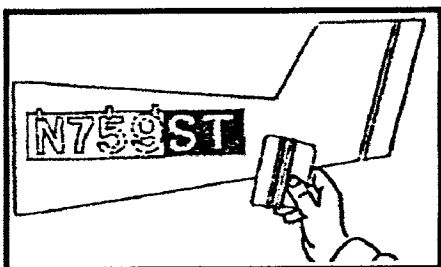


#2 Peel Letters/Numbers away from backing sheet to about 1/3 of the way. Cut 1/3 of the backing sheet off.

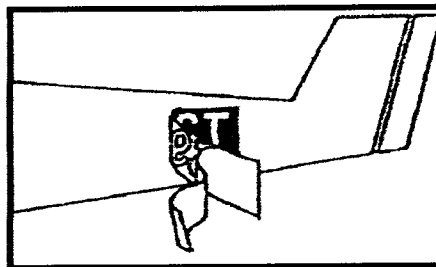


#3 **DO NOT WET** the Backing Sheet. Gently mist the Surface Area and the back of the letters.

NOTE: Squeegee a dozen times or so, applying firm pressure. The Soapy Water allows the Air Bubbles to be Squeegee'd out easily.

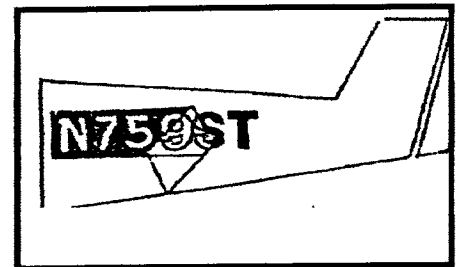


#4 Gently place and squeegee the right side of the Letters/Numbers from the center out, holding the Letters/Numbers in place with your free hand.



#5 Un-tape and Peel Back remaining Letters/Numbers. Peel the Backing Sheet completely off and repeat steps 3 & 4. Letters will return to the exact position.

NOTE: The Soapy Water also helps reduce the amount of bubbles so your finished product will be nice and smooth.



#6 Squeegee the entire Decal. Letters should be adhering well now allowing you to peel off the Carrier Tape on top of the Letters.

**Directions for Application of
Interior & Exterior Decals**

APPLICATION TO METAL OR PLASTIC SURFACES!

DO NOT GET PAPER BACKING WET!!!

Removing from Sheet:

Decals are cut and trimmed utilizing the following:

- A) Clean sharp scissors
- B) Razor edge, exacto knife and straight edge
- C) Small curved blade scissors

Rectangular or round decals can be cut sharp (right angles) or with rounded corners. Inside corners, circles and edges can be cut with a razor knife or curved scissors.

Preparation for Application:

Interior Surfaces must be:

- A) Clean from any oil or grease
- B) Clean from any dirt or nicotine
- C) flat and smooth
- D) at room temperature

Before you apply - test an area first - apply some excess decal material to panel, and plastic surfaces to confirm proper adhesion prior to actual decal application. Do not touch adhesive backing with fingers (body oil will damage adhesion). Use the razor knife tip to hold decals until positioned properly, when in position, peel off remaining back cover while pressing firmly onto surface from center out to edges.

Tips:

- A) Clean hands and fingers to remove all dirt and natural skin oils.
- B) Do not handle cut decals until ready to apply
- C) Clean surfaces of all oils and stains
- D) Utilize the tip of the exacto knife to start removal of backing cover, use the knife tip to hold the decal for positioning.
- E) On larger placards, wet the back of the decal with water after peeling it off the backing of the sheet. This will retard sticking and allow for more accurate placement.

Warranty:

If any decal is spoiled, torn or damaged - contact our company for immediate replacement. Your decals are warranted for two years from the time of purchase if properly stored, properly removed and properly applied.

OUR COMPANY CAN NOT BE RESPONSIBLE FOR APPLICATION DAMAGE!